



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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D4435-9

Job Sheet 183151



Part No: D4435-9

Job Qty: 8 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 9/21/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B SHEETS 10,11 IPP REV:A NEW ISSUE 11-12-22 JLM VERIFIED BY:EC IPP REV:B 12.01.24
PER DWG REV.A DD VERF:EC IPP REV:C 12.03.06 AS PER DWG REV.B DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Waterjet		SE 18/09/18
100	Waterjet	8 pcs	9/21/18	9/21/18	0.00	0.44	Waterjet1		SE 18/09/18
120	QC	8 pcs	9/21/18	9/21/18	0.00	0.00	QC8		SEP 17 2018 68
130	Brake NC	8 pcs	9/21/18	9/21/18	0.03	0.24	Brake NC 2		DAS 9-89
140	QC	8 pcs	9/21/18	9/21/18	0.00	0.00	QC5		38
150	HandFinish	8 pcs	9/21/18	9/21/18	0.00	0.21	HandFinish1		D.R 18/10/19
160	QC	8 pcs	9/21/18	9/21/18	0.00	0.00	QC7-3		BE 18-10-09
165	Powdercoat	8 pcs	9/21/18	9/21/18	0.00	0.13	Powdercoat4		BE 18-10-09
170	QC	8 pcs	9/21/18	9/21/18	0.00	0.00	QC3		OCT 12 2018 38
180	Packaging	8 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-2		DAG 9-89
190	QC21-SA	8 Ea	9/21/18	9/21/18	0.00	0.00	QC21		21 9-89 OCT 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.1760 sf (.022 ea)	90-Start up Operation	209779

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	0	195	0

138839. START: 2:50 TEMP: 320° FINISH: 3:20



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CANADA
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www.dartaerospace.com

Container No: S110402



Part: D4435-9

Job No: 183151

Serial No/Batch: S110402

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/18/18

DATE: 09/18/18

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	1.250Inches $\pm$ 0.030	1.280 1.220	1,251	
2	Bracket	2.800Inches $\pm$ 0.030	2.830 2.770	2,800	
3	Bracket	0.098Inches + 0.005 - 0.001	0.103 0.097	0,099	Diameter
4	Bracket	0.130Inches $\pm$ 0.030	0.160 0.100	0,129	
5	Bracket	0.130Inches $\pm$ 0.030	0.160 0.100	0,130	
6	Bracket	0.040Inches $\pm$ 0.010	0.050 0.030	0,039	

Plex 9/13/18 9:08 AM Dart.Gagnon.Michelle